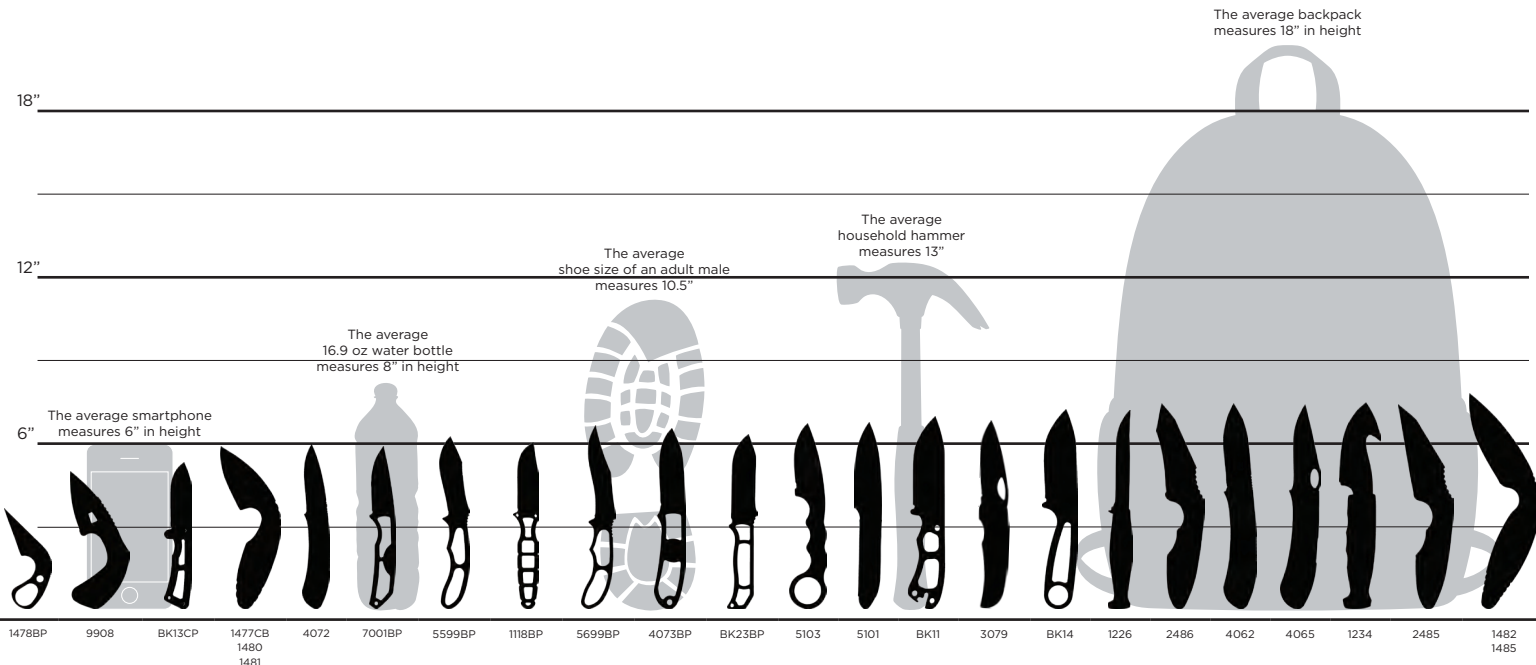


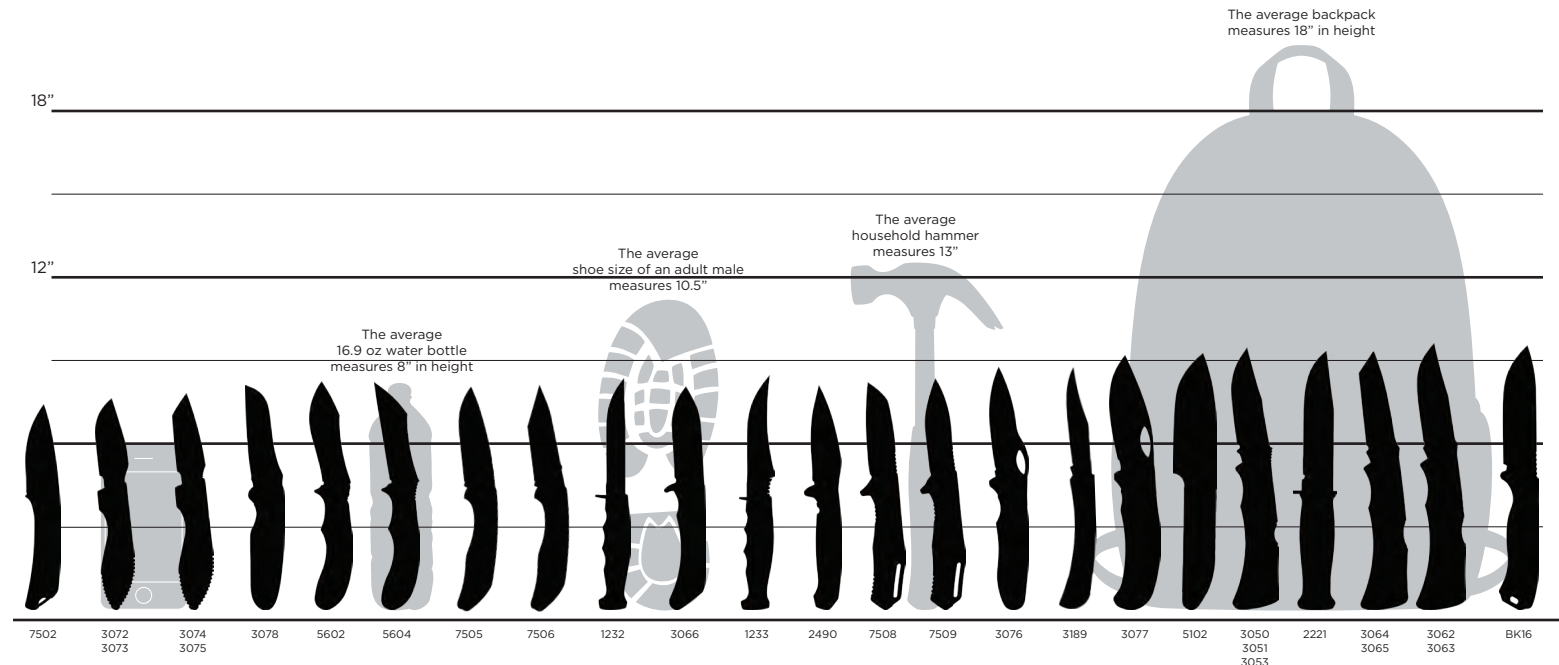




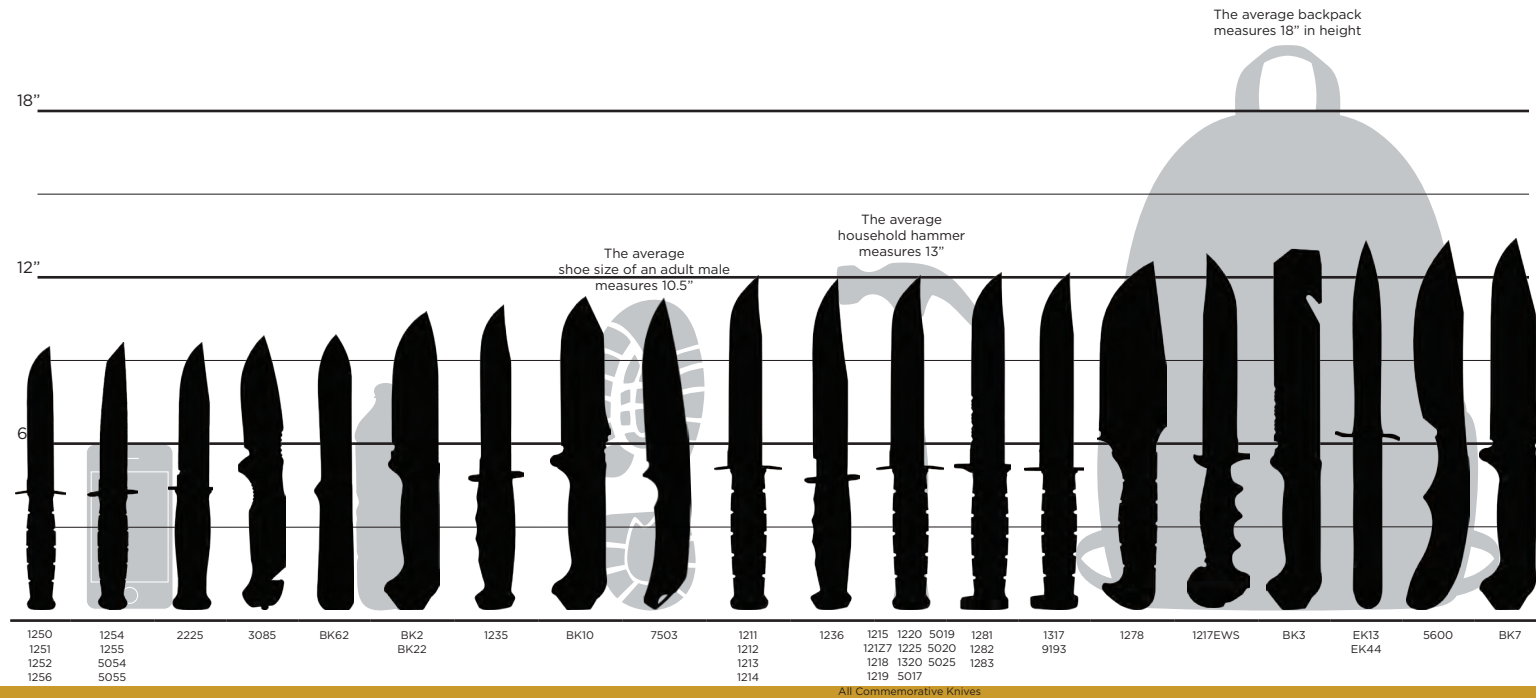
# KA-BAR® PRODUCT OVERVIEW AND SIZE COMPARISON CHART



# KA-BAR® PRODUCT OVERVIEW AND SIZE COMPARISON CHART



# KA-BAR® PRODUCT OVERVIEW AND SIZE COMPARISON CHART



# KA-BAR® PRODUCT OVERVIEW AND SIZE COMPARISON CHART



## CARE, STORAGE AND SHARPENING

**Care for Your KA-BAR**  
Wipe blades after use with a dry, soft cloth. If knives are exposed to salt water, wash with mild dish detergent, rinse with tap water, then wipe with a dry, soft cloth.

**Storing**  
Treat blade with a light coating of mineral oil before storing in a dry area separate from its sheath. If possible, store in paper sleeve provided with the knife at purchase.

**Sharpening**  
Keep knives sharp by touching up edges as needed. Most KA-BAR® knives can be sharpened using an Arkansas stone or commonly available sharpening system. Most knives can easily be touched up using a coarse or hard stone.

When bringing back a very dull edge, a coarse or hard stone should be used first, followed by a finer, softer stone. Knives made with D2 steel require diamond or ceramic sharpeners. Knives should at no time be sharpened on a belt sander or bench grinder. These machines ruin a factory-sharpened edge.

# KA-BAR® GLOSSARY OF TERMS

## 1095 Cro-Van Steel

Easy to sharpen, plain carbon steel used in knife making. Proven to be one of the most popular steels used in KA-BAR® Knives.

## 440A Steel

A high-carbon stainless steel used in many American production knives.

## American Hone

Operated in the same building as Union Cutlery. R. Emerson Brown was president.

## Blister Pack

A cardboard backed clear-front packaging option that allows products to be hung on peg boards for retail merchandising.

## Brown Brothers

Brothers Wallace and R. Emerson Brown are considered the founders of KA-BAR®. Brown Bros. was their first cutlery business.

## Clam Pack

A clear plastic packaging option that allows products to be hung on peg boards for retail merchandising.

## Cryogenic Quenching (CR)

The process of freezing blades to improve blade performance.

## D2 Steel

A high-carbon, high-chrome tool steel often used for blanking dies. This steel has excellent edge holding ability but is very difficult to process.

## Danforth Brown

Son of Wallace Brown. President of KA-BAR® most notably during WWII.

## Epoxy Powder Coating

A coating process that protects blades from corrosion and also makes them non-reflective.

## Flat Ground

A grind that tapers from the top of the blade down to the cutting edge. Also known as a “V” grind.

## Frame Lock

Similar to the side lock or liner lock, except the lock is part of the handle.

## Full-Length Tang or Full Tang

Extension of the blade steel that runs completely through the handle to the end of the knife

## Fuller or Blood Groove

A longitudinal groove on the blade of a knife.

## G10

An extremely durable material made of woven fiberglass soaked in epoxy resin, then highly compressed and baked.

## Game Hook

Also known as a gut hook, this blade shape is best for opening the flesh of game.

## Glass-Filled Nylon (GFN-PA66)

Material used to make sheaths. Nylon is reinforced with glass particles and other materials to provide strength and durability while still allowing some flexibility.

## Grilamid FWA

Food and water approved polymer (plastic).

## Guard

Also known as a hilt, is the piece of steel that separates the handle and the blade. Serves to keep the hand from slipping on the blade when cutting. Can be single or double.

## Hollow Ground

The ground surface of the blade is concave. Used to create a fine cutting edge.

## John Brown

Father to Wallace and R. Emerson. Also involved in their cutlery businesses.

## Kraton G® Thermoplastic Elastomer

Referred to simply as Kraton® or Kraton G®, is a man made material resembling rubber that can be molded into knife handles. Provides a non-slip grip. Trademark of Kraton Polymers Group of Companies.

## Liner Lock

A locking mechanism that features a tab cut out of the liner which is used as a stop to lock the blade in an open position. To close, the liner tab is pushed back to its original position.

## Lock Back

A folding knife that has a lock release on the back of the handle.

## Manufacturer's Suggested Retail Price (MSRP)

The price at which the manufacturer recommends retailers sell their product. Some sellers may sell above, at, or below this price. This is not determined by the manufacturer.

## Micarta®

A man made material, made by layering resin and cloth. Used to make very fine knife handles. Westinghouse trademark.

## MOLLE

An acronym for Modular Lightweight Load-Carrying Equipment.

## Powdered Metal

A process used to make shaped metal pieces. Fine metal particles are molded under pressure and then fused under high heat. Also known as sintered metal.

## Rockwell Hardness (HRC)

An industry scale used for measuring the hardness of blade steel. The higher the reading, the harder the steel. Written as HRC or RC followed by a range of numbers.

## S35VN Steel

A high end stainless steel known for its edge retention and toughness.

## Swedge

A faux double edge on the blade of a knife. Excellent for reducing the weight of the blade and balancing.

## TPR (Thermoplastic Resin)

Thermoplastic Resin is used for making handles. On KA-BAR products like the Kukri #1249 it has a firm but still “giving” feel.

## Tidioute Cutlery Company

Was created out of other failed cutlery companies. Wallace Brown would become head of the company shortly after its creation.

## Ultrad®

Trade name for hard plastic-like material used to make handles and other products requiring a more rigid stability.

## Union Razor

The cutlery sales company of Wallace Brown.

## Union Cutlery

The name that replaced the former Tidioute Cutlery Company.

## Zytel®

A glass-filled nylon material used in making handles for knives. DuPont trademark.

KA-BAR Knives, Inc. (the “Company”) warrants, to the original purchaser of the knife only, that this knife will be free from defects in material and craftsmanship under normal use and maintenance for the lifetime of the original purchaser. This Limited Warranty does not apply to any failure of, defect in, or damage to the knife caused by neglect, normal wear and tear, or by improper use, including throwing the knife, batoning with the knife, using the blades as a can opener, chisel, pry bar, screwdriver, digging tool, or for any heavy work for which the knife was not designed.

If the knife fails to satisfy this Limited Warranty, the Company will repair or replace the knife or substitute a knife of comparable value, at the Company's option, and such repair, replacement or substitution shall constitute the sole remedy for any failure of the knife to satisfy this Limited Warranty or any implied warranty (ies) of the Company. In order to have a Limited Warranty claim evaluated by the Company, you must return the knife, at your own expense and risk, to KA-BAR Knives, Inc., at 200 Homer Street, Olean, NY 14760, attention Customer Service Department. Please include with the returned knife a brief written description of any claimed defect(s) in or failure(s) of the knife. Any returned knife determined by the Company to not be eligible for repair, replacement or substitution under the terms of the Limited Warranty will be returned to the Owner.

THE COMPANY MAKES NO EXPRESS WARRANTY OR REPRESENTATION WHATSOEVER OF OR WITH RESPECT TO THE KNIFE OTHER THAN THE FOREGOING LIMITED WARRANTY, and ALL SUCH OTHER EXPRESS WARRANTIES ARE HEREBY EXPRESSLY EXCLUDED. ANY IMPLIED WARRANTIES OF THE COMPANY, INCLUDING WARRANTIES OF MERCHANTABILITY and FITNESS, ARE LIMITED IN DURATION TO THE DURATION OF THIS LIMITED WARRANTY. THE COMPANY WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, and ALL SUCH DAMAGES ARE EXPRESSLY EXCLUDED.

Some states do not allow limitations on how long an implied warranty lasts, or exclusion or limitation of incidental or consequential damages, so the above limitations or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

# MANUFACTURER REPRESENTATIVES

Alabama, Connecticut, D.C., Delaware, Florida, Georgia, Kentucky, Maine, Maryland, Massachusetts, Mississippi, New Hampshire, New Jersey, New York, North Carolina, Pennsylvania, Rhode Island, South Carolina Vermont, Virginia, and West Virginia

## Jones and Company, Inc.

7806 S.W. Ellipse Way  
Stuart, FL 34997-7209  
772-221-0100  
Fax: 772-221-2266

Alaska, Arizona, California, Colorado, Hawaii, Idaho, Montana, Nevada, New Mexico, Oregon, Utah, Washington, and Wyoming

## Owen J. Brown and Associates

1308 W. Main Street, Suite C  
Ripon, CA 95366  
209-599-1134  
Fax: 209-599-1138

Illinois, Iowa, Kansas, Michigan, Minnesota, Missouri, Nebraska, North Dakota, South Dakota and Wisconsin

## Proactive Sales and Marketing

15880 Blue Mound Road  
Valley Falls, KS 66088-5183  
785-945-6689  
Fax: 785-945-6863

Indiana and Tennessee

## VandR Sales, Inc.

3365 Sheila Circle  
White Pine, TN 37890-3603  
606-434-9146  
Fax: 866-834-5490

Arkansas, Louisiana, Oklahoma, and Texas

## Owens Outdoor Sales

215 Water Street  
Boerne, TX 78006  
Ph: 830-537-4472  
Fax: 830-331-2331

Military and Contracting

## Rocket Sales

2108 S. FM 113, PO Box 249  
Millsap, TX 76066-2204  
940-682-4501  
Fax: 940-682-4109

International Sales

## Carole C. Walker

163 Looker Mountain Trail  
Bradford, PA 16701  
814-368-3595  
Fax: 814-368-3595  
carolewalkersales@gmail.com

Ohio and Canada Sales

## KA-BAR®

200 Homer Street  
Olean, New York 14760  
800-282-0130  
Fax: 716-373-6245  
info@ka-bar.com  
KA-BAR.com