

Micrometer Assembly



Spring



Retaining Clip

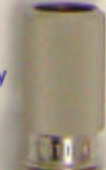
Seat Stem



Wire Ring

Sliding Sleeve

Die Body



Lock Ring



Decapping Rod Holder



Tall Locknut



OR

Short
Locknut



Decapping Rod



Expander Button



Decapping Pin
Retainer



Decapping Pin



Competition Bushing Neck Die

Cartridge	Catalog Number	Sliding Sleeve/ Body	Bushing Pusher	Standard Decap Rod	Carbide Decap Rod	Carbide Decap Rod Assembly
20 Tactical	56660	B	56016	10812	10203	97203
204 Ruger	56287	B	56015	10812	10203	97203
221 Remington	56101	A	56016	10811	10713	98023
22 BR Remington	56316	A	56015	10811	10713	98023
222 Remington	56109	B	56018	10812	10981	98123
223 Remington	56111	B	56016	10812	10981	98123
223 Remington Imp 40°	56907	B	56016	10812	10981	98123
22/250 Remington	56106	B	56015	10812	10981	98123
22/250 Rem Imp 40°	56406	B	56015	10812	10981	98123
220 Swift	56107	C	56016	10813	10982	98223
22 Nosler	56768	B	56018	10812	10981	98123
22 PPC USA	56318	A	56015	10811	10713	98023
223 WSSM	56295	B	56017	10812	10981	98123
6mm BR Rem (Norma)	56317	A	56015	10811	10713	98024
6MM Dasher	56648	A	56017	10811	10713	98024
6mm PPC USA	56319	A	56017	10811	10713	98024
6mm/22-250 Rem	56516	B	56015	10812	10981	98024
243 Winchester	56114	C	56017	10813	10982	98224
243 Winchester Imp 40°	56420	C	56017	10813	10982	98224
24 Nosler	56320	A	56015	10811	10713	98024
6mm Remington	56115	C	56016	10813	10982	98224
6mm Remington 40°	56421	C	56016	10813	10982	98224
243 WSSM	56270	B	56017	10812	10981	98124
6mm/284 Winchester	56414	C	56016	10813	10982	98224
6mm Creedmoor	56443	C	56018	10813	10982	98224
250 Savage	56122	B	56015	10812	10981	98125
257 Roberts	56125	C	56016	10813	10982	98225
257 Roberts Imp 40°	56322	C	56016	10813	10982	98225
25 WSSM	56263	B	56018	10812	10981	98125
25/06 Remington	56120	D	56017	10814	10983	98325
25/06 Remington 40°	56422	D	56017	10814	10983	98325
257 WBY Mag	56226	D	56017	10814	10983	98325
6.5 Creedmoor	56446	C	56018	10813	10982	98226
6.5 Grendel	56478	A	56015	10811	10713	98026

Non-Cataloged Competition Bushing Neck Die

Cartridge	Catalog Number	Sliding Sleeve/ Body	Bushing Pusher	Standard Decap Rod	Carbide Decap Rod	Carbide Decap Rod Assembly
6.5/300 Winchester	56578	C	56018	10813	10982	98226
7MM IHMSA	56240	B	56016	10812	10992	99283

Die Body & Sleeve Lengths

	Body	Sleeve
A	2.750	2.328
B	3.125	2.703
C	3.500	3.078
D	3.875	3.453
E	4.031	3.601

Bushing Pusher Length

56015	1.205
56016	1.295
56017	1.380
56018	1.475

Decap Rod Lengths without decapping pins

10811	3.250
10812	3.625
10813	4.000
10814	4.375
10815	4.531

Decap Rod Lengths w/o decapping

10713 & 10991	3.187
10981 & 10992	3.563
10982 & 10993	3.938
10983 & 10994	4.313
10995	4.469

Cartridge	Catalog Number	Sliding Sleeve/ Body	Bushing Pusher	Standard Decap Rod	Carbide Decap Rod	Carbide Decap Rod Assembly
6.5 x 47 Lapua	56479	B	56015	10812	10981	98126
260 Remington	56531	C	56018	10813	10982	98226
260 Remington 40°	56623	C	56018	10813	10982	98226
26 Nosler	56261	D	56016	10814	10983	98326
6.5x55 Swedish	56132	C	56017	10813	10982	98226
6.5/284 Norma	56415	C	56016	10813	10982	98226
264 Win Mag	56127	D	56016	10814	10983	98326
6.8 Rem SPC	56259	B	56018	10812	10992	99127
270 Winchester	56135	D	56018	10814	10994	99427
270 WSM	56255	C	56017	10813	10982	99327
7mm TCU	56242	B	56017	10812	10992	99283
7mm BR Rem	56241	A	56015	10811	10991	99183
7mm-08 Remington	56139	C	56018	10813	10993	99383
280 Ackley	56428	D	56017	10814	10994	99483
280 Remington	56142	D	56017	10814	10994	99483
284 Winchester	56141	C	56016	10813	10993	99383
28 Nosler	56790	D	56016	10814	10994	99483
7mm Rem SA UM	56280	C	56018	10813	10982	99383
7mm WSM	56265	C	56017	10813	10982	99383
7mm REM Mag	56136	D	56017	10814	10994	99483
7mm STW	56544	E	56015	10815	10995	99583
7mm Rem UltraMag	56923	E	56015	10815	10995	99583
308 Winchester	56155	C	56018	10813	10993	99307
30-06 Springfield	56148	D	56018	10814	10994	99407
300 Remington SA UM	56275	C	56018	10813	10982	99307
300 WSM	56223	C	56017	10813	10982	99307
30/338 Win Mag	56394	D	56017	10814	10994	99407
30 Nosler	56817	D	56017	10814	10994	99407
300 Winchester Mag	56153	D	56015	10814	1099	99407
300 WBY Mag	56252	E	56015	10815	10995	99507
300 Rem UltraMag	56288	E	56015	10815	10995	99507
338 Win Mag	56163	D	56017	10814	10982	99433
338 Rem UltraMag	56874	E	56016	10815	10995	99533
33 Nosler	56799	D	56017	10814	10982	99433
338 Lapua Mag	56594	Special E	56017	10815	10995	99533

Miscellaneous Parts

Spring Seat	56005
Spring Seat	56015
Micrometer	56010A
338 Lapua Micrometer	56010L
Die Lock Ring	01016

Revision 05/15/2019

Type-S Bushing Neck & Full Die Parts Chart

Rev 2/26/19

	Part		Assembly		Size Button	Decap Rod	Decap Rod Holder	Locknut	Pin Retainer
	Number	Body	Number	Number					
17 HORNET	279	0	15176	42171	10-715	10-732	10-735		
17 REM	217	11	14175	42171	10-714	10-732	10-735		
17 MACH IV	504	00	15176	42171	10-715	10-732	10-735		
17 REM FIREBALL	204	00	15176	42171	10-715	10-732	10-735		
20 VARTARG	636	00	15206	42203	10-715	10-732	10-735	10194	
20 TACTICAL	660	11	14206	42203	10-714	10-732	10-735	10194	
204 RUGER	287	11	14206	42203	10-714	10-732	10-735	10194	
20 PPC	566	00	15203(S)	42203	10-715	10-732	10-735	10194	
20 BR	666	00	15203(S)	42203	10-715	10-732	10-735	10194	
22 HORNET	102	00	10395	39223	10-710	10-732	10-716	10195	
22 BR REM	316	00	10223	42223	10-710	10-732	10-735	10195	
22 PPC	318	00	10223	42223	10-710	10-732	10-735	10195	
220 SWIFT	107	12	12225	42223	10-712	10-732	10-735	10195	
22 NOSLER	768	11	11226	42223	10-711	10-732	10-716	10195	
22-250 REM	106	11	11226	42223	10-711	10-732	10-716	10195	
22-250 IMP 40°	406	11	11226	42223	10-711	10-732	10-716	10195	
221 REM	101	00	10226	42223	10-710	10-732	10-735	10195	
222 REM	109	11	11225	42223	10-711	10-732	10-735	10195	
223 REM	111	11	11226	42223	10-711	10-732	10-716	10195	
223 REM IMP 40°	907	11	11226	42223	10-711	10-732	10-716	10195	
223 WSSM	295	11	11225	42223	10-711	10-732	10-735	10195	
243 WIN	114	12	12245	42242	10-712	10-732	10-735	10195	
243 WIN IMP 40°	420	12	12245	42242	10-712	10-732	10-735	10195	
24 NOSLER	320	00	10246	42242	10-710	10-732	10-716	10195	
243 WSSM	270	11	11245	42242	10-711	10-732	10-735	10195	
6MM XC	745	11	11246	19242	10-711	10-732	10-716	10195	
6MM REM	115	12	12245	42242	10-712	10-732	10-735	10195	
6MM REM IMP 40°	421	12	12245	42242	10-712	10-732	10-735	10195	
6MM TCU	245	11	11245	42242	10-711	10-732	10-735	10195	
6MM BR REM	317	00	10242	42242	10-710	10-732	10-735	10195	
6MM DASHER	648	00	10246	42242	10-710	10-732	10-716	10195	
6MM PPC	319	00	10242	42242	10-710	10-732	10-735	10195	
6MM/22-250 REM	516	11	11246	19242	10-711	10-732	10-716	10195	
6MM/284	414	12	12245	42242	10-712	10-732	10-735	10195	
6MM CREEDMOOR	443	11	11246	42242	10-711	10-732	10-716	10195	
6MM X 47 LAPUA	489	11	11242	42242	10-711	10-732	10-716	10195	
25 WSSM	263	11	11255	42256	10-711	10-732	10-735	10195	
25-06 REM	120	13	13255	42256	10-713	10-732	10-735	10195	
25-06 REM IMP 40°	422	13	13255	42256	10-713	10-732	10-735	10195	
250 SAVAGE	122	11	11256	42256	10-711	10-732	10-716	10195	
257 ROBERTS	125	12	12256	42256	10-712	10-732	10-716	10195	
257 ROB IMP 40°	322	12	12255	42256	10-712	10-732	10-735	10195	
257 WBY MAG	226	13	13255	42256	10-713	10-732	10-735	10195	
260 REMINGTON	531	12	12265	42263	10-712	10-732	10-735	10195	
260 REM IMP 40	623	12	12265	42263	10-712	10-732	10-735	10195	
264 WIN MAG	127	13	13265	42263	10-713	10-732	10-735	10195	
26 NOSLER	261	13	13266	42263	10-713	10-732	10-716	10195	
6.5-300 WBY MAG	379	13	13266	42263	10-713	10-732	10-716	10195	
6.5 GAP	845	12	12265	42263	10-712	10-732	10-735	10195	

	Part		Assembly		Size Button	Decap Rod	Decap Rod Holder	Locknut	Pin Retainer
	Number	Body	Number	Number					
6.5 GRENDDEL	478	00	10263	42263	10-710	10-732	10-735	10195	
6.5 CREEDMOOR	446	11	11263	42263	10-711	10-732	10-716	10195	
6.5 X 47 LAPUA	479	11	11263	42263	10-711	10-732	10-716	10195	
6.5MM-06	378	13	13265	42263	10-713	10-732	10-735	10195	
6.5 PRC	478	12	12265	42263	10-712	10-732	10-735	10195	
6.5MM X 55 S.M.	132	12	12265	42263	10-712	10-732	10-735	10195	
6.5MM/284	415	12	12265	42263	10-712	10-732	10-735	10195	
6.5MM/308 WIN	578	12	12265	42263	10-712	10-732	10-735	10195	
6.8MM REM SPC	259	11	21277	42276	10-721	10-562	10-737	10196	
27 NOSLER		13	23276	42276	10-723	10-562	10-718	10196	
270 WIN	135	13	23277	42276	10-723	10-562	10-737	10196	
270 WSM	255	12	22277	41276	10-722	10-562	10-737	10196	
280 REM	142	13	23287	41283	10-723	10-562	10-737	10196	
280 IMP 40	428	13	23287	41283	10-723	10-562	10-737	10196	
284 WIN	141	12	22287	41283	10-722	10-562	10-737	10196	
28 NOSLER	790	13	23288	41283	10-723	10-562	10-718	10196	
7MM REM MAG	136	13	23287	41283	10-723	10-562	10-737	10196	
7MM BR REM	241	00	20283	41283	10-720	10-562	10-737	10196	
7MM TCU	242	11	21287	41283	10-721	10-562	10-737	10196	
7MM IHMSA	240	11	21288	41283	10-721	10-562	10-718	10196	
7MM REM SA UM	280	11	21288	41283	10-721	10-562	10-718	10196	
7MM WSM	265	12	22267	41283	10-722	10-562	10-737	10196	
7MM WBY MAG	237	13	23287	41283	10-723	10-562	10-737	10196	
7MM REM ULTRA MAG	923	14	24287	41283	10-724	10-562	10-737	10196	
7MM STW	544	14	24267	41283	10-724	10-562	10-737	10196	
7MM-08 REM	139	11	21288	41283	10-721	10-562	10-718	10196	
7MM-08 IMP 40°	430	12	22287	41283	10-722	10-562	10-737	10196	
7-30 WATERS	230	11	21288	41283	10-721	10-562	10-718	10196	
7X57	138	12	22287	41283	10-722	10-562	10-737	10196	
7.62 X 39	129	00	20308	41307	10-720	10-562	10-718	10196	
30 BR	524	00	20307	16307	10-720	10-562	10-737	10196	
30-06 SPRINGFIELD	148	12	22308	41307	10-722	10-562	10-718	10196	
30-30 WINCHESTER	146	11	21308	41307	10-721	10-562	10-718	10196	
30/338 WIN MAG	394	13	23730	41307	10-723	10-562	10-737	10196	
30 NOSLER	817	13	23308	41307	10-723	10-562	10-718	10196	
30-378 WBY MAG	547	14	24730	41307	10-724	10-562	10-737	10196	
300 WIN MAG	153	13	23308	41307	10-723	10-562	10-718	10196	
300 WBY MAG	252	13	23308	41307	10-723	10-562	10-718	10196	
300 REM SA UM	275	11	21308	41307	10-721	10-562	10-718	10196	
300 REM ULTRA MAG	288	14	24730	41307	10-724	10-562	10-737	10196	
300 NORMA MAG	928	13	23730	41307	10-723	10-562	10-737	10196	
300 WSM	223	12	22730	41307	10-722	10-562	10-737	10196	
308 WINCHESTER	155	11	21308	41307	10-721	10-562	10-718	10196	
303 BRITISH	154	12	22317	41310	10-722	10-562	10-737	10196	
338 WIN MAG	163	13	23733	41336	10-723	10-562	10-737	10196	
338-06 (A-SQUARE)	328	12	22338	41336	10-722	10-562	10-718	10196	
33 NOSLER	799	13	23337	41336	10-723	10-562	10-737	10196	
338 REM ULTRA MAG	874	13	23338	41336	10-723	10-562	10-718	10196	
338 LAPUA MAG	594	13	23338	41336	10-723	10-562	10-718	10196	

Locknuts
Small (#10-32) Threads Thin (.188) Thick (.375)
10716 10735

Competition Bullet Seater Parts

Cartridge	Catalog Number	Sliding Sleeve/ Body	Seat Stem Length	Standard Profile Stem	VLD Profile Stem
17 Mach IV	55504	A	Long	55017	55717
17 Hornet	55279	A	Long	55017	55717
17 Remington Fireball	55204	A	Long	55017	55717
17 Remington	55217	B	Long	55017	55717
20 VarTarg	55636	A	Long	55049	55749
20 PPC	55566	B	Long	55049	55749
20 BR	55666	C	Long	55049	55749
20 Tactical	55660	B	Long	55049	55749
204 Ruger	55287	B	Long	55049	55749
22 Hornet	55102	A	Long	55042	55742
221 Remington	55101	A	Long	55042	55742
22 BR Remington	55316	A	Standard	55022	55722
222 Remington	55109	A	Standard	55022	55722
223 Remington	56111	B	Long	55042	55742
223 Remington Imp 40°	55907	B	Long	55042	55742
22 PPC USA	55318	A	Standard	55022	55722
22/250 Remington	55106	B	Standard	55022	55722
22/250 Rem Imp 40°	55406	B	Standard	55022	55722
220 Swift	55107	C	Long	55042	55742
22 Nosler	55768	B	Long	55042	55742
223 WSSM	55295	B	Long	55042	55742
6mm BR Rem (Norma)	55317	A	Standard	55024	55724
6MM Dasher	55648	A	Standard	55024	55724
6mm PPC USA	55319	A	Standard	55024	55724
6mm/22-250 Rem	55516	B	Standard	55024	55724
243 Winchester	55114	C	Long	55044	55744
243 Winchester Imp 40°	55420	C	Long	55044	55744
24 Nosler	54320	A	Standard	55024	55724
6mm Remington	55115	C	Standard	55024	55724
6mm Remington 40°	55421	C	Standard	55024	55724
243 WSSM	55270	B	Long	55044	55744
6mm/284 Winchester	55414	C	Standard	55024	55724
6mm Creedmoor	55443	C	Long	55044	55744
6mm XC	55745	B	Standard	55024	55724
250 Savage	55122	B	Standard	55025	55725
257 Roberts	55125	C	Standard	55025	55725
257 Roberts Imp 40°	55322	C	Standard	55025	55725
25 WSSM	55263	B	Long	55045	55745
25/06 Remington	55120	D	Long	55045	55745
25/06 Remington 40°	55422	D	Long	55045	55745
257 WBY Mag	55226	D	Long	55045	55745
6.5 Creedmoor	55446	C	Long	55046	55746
6.5 Grendel	55478	A	Standard	55026	55726

Cartridge	Catalog Number	Sliding Sleeve/ Body	Seat Stem Length	Standard Profile Stem	VLD Profile Stem
6.5 x 47 Lapua	55479	B	Standard	55026	55726
260 Remington	55531	C	Long	55046	55746
260 Remington 40°	56623	C	Long	55046	55746
26 Nosler	55261	D	Standard	55026	55726
6.5x55 Swedish	55132	C	Standard	55026	55726
6.5/284 Norma	55415	C	Standard	55026	55726
264 Win Mag	55127	D	Standard	55026	55726
6.5-06 A-Square	55378	D	Standard	55026	55726
6.5 PRC	55487	C	Long	55046	55746
6.5 GAP 4S	55845	C	Long	55046	55746
6.8 Rem SPC	55259	B	Long	55047	55747
270 Winchester	55135	D	Standard	55027	55727
270 WSM	55255	C	Long	55047	55747
7mm TCU	55242	B	Standard	55028	55728
7mm BR Rem	55241	A	Standard	55028	55728
7mm-08 Remington	55139	C	Long	55048	55748
7x57 Mauser	55138	C	Long	55048	55748
280 Ackley	55428	D	Standard	55028	55728
280 Remington	55142	D	Standard	55028	55728
284 Winchester	55141	C	Long	55048	55748
28 Nosler	55790	D	Standard	55028	55728
7mm Rem SA UM	55280	C	Long	55048	55748
7mm WSM	55265	C	Long	55048	55748
7mm REM Mag	55136	D	Standard	55028	55728
7mm STW	55544	E	Standard	55028	55728
7mm Rem UltraMag	55923	E	Standard	55028	55728
300 AAC Blackout	55327	A	Long	55050	55750
308 Winchester	55155	C	Long	55050	55750
30 BR Rem	55524	A	Standard	55030	55730
30-06 Springfield	55148	D	Standard	55030	55730
300 Remington SA UM	55275	C	Long	55050	55750
300 WSM	55223	C	Long	55050	55750
30/338 Win Mag	55394	D	Long	55050	55750
30 Nosler	55817	D	Standard	55030	55730
300 Winchester Mag	55153	D	Standard	55030	55730
300 WBY Mag	55252	E	Standard	55030	55730
300 Norma Mag	55928	F	Standard	55030	55730
300 Rem UltraMag	55288	E	Standard	55030	55730
338 Win Mag	55163	D	Standard	55033	55733
338 Rem UltraMag	55874	E	Standard	55033	55733
33 Nosler	55799	D	Standard	55033	55733
338 Lapua Mag	55594	Special E	Standard	55033	55733

Handgun Stems

Cartridge	Standard Stem
9mm Luger	55070
38 Super	55074
38 Special/ 357 Mag	55072
357 SIG	55074
40 S&W/ 10mm Auto	55076
41 Rem Mag	55080
44 Special/ 44 Mag	55082
45 ACP	55084
45 Colt/ 454 Casull	55086
460 S&W	55086
500 S&W	55098

Straight Wall Stems

Cartridge	Standard Stem
38-40 WCF	55078
38-55 WCF	55096
40-65 Winchester	55088
44-40 WCF	55082
45-70 Gov't	55090

Die Body & Sleeve Lengths

Body	Sleeve	Body
A	2.460	2.760
B	2.830	3.135
C	3.205	3.495
D	3.575	3.875
E	3.735	4.030
F	3.740	4.440

Miscellaneous Parts

Item	Part No
Micrometer	55010A
Micrometer Lapua	55010L
Spring	55015
Lockring	01060
A Body	55001
B Body	55002
C Body	55003
D Body	55004
F Body	55031
Sliding Sleeves	
Reamed use die number followed by RS	55xxxRS

Stem Length

Standard	1.000"
Long	1.188"

Revision 05/15/2019